

EMS

Manufacturing World Class Performance

Case Study Maintenance Audit

Criticality Audit Provides Compass for Northern Foods

"The EMS Maintenance Audit has given us a clear road map to establish a more robust maintenance strategy to ensure that we manage business risks whilst continuing to deliver on cost and reliability"

**Engineering Manager
Pennine Foods**



Problem

Pennine Foods is a part of the Northern Foods group producing a range of own label chilled ready meals. The group wanted to ensure best practice across its sites with respect to critical maintenance functions affecting safety and business continuity

Solution

EMS was engaged to conduct its Maintenance Audit process at a number of the group sites to audit the adequacy of the site maintenance strategy with respect to critical items of plant in terms of Health and Safety risk & business continuity risk

Results

The Maintenance Audit identified many strengths and opportunities for improvement concerned with maintenance practices at the site. The specific findings have allowed Pennine Foods to prioritise their improvement plan. Urgent issues have been actioned whilst a plan is in place to address the strategic changes required

About the Programme

The EMS Maintenance Audit is an assessment process which establishes the effectiveness of current maintenance practices and makes clear fact based recommendations on how to improve the maintenance strategy to improve reliability and value for money.

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