

## Case Study World Class Maintenance

# MasterClass Meanz Reliability

*"RCM MasterClass... we can't afford not to..."*

**Paul Harvey**, Operations Manager, HJ Heinz, Kitt Green, Wigan

*"This is excellent, I don't often see improvement work as good as this"*

**John De Poot**, Manager Global Continuous Improvement, HJ Heinz



### Problem

Although performance was already good, the site still needed to improve performance further and reduce losses. Maintenance activities had to be combined with operations.

### Solution

EMS facilitated an RCM MasterClass programme over a four month period involving a mixed team of operations and engineering with management support.

### Results

Within a few weeks the process prevented significant failures and now operators are part of the reliability process meaning the whole manufacturing team have more time to focus on root cause and continuous improvement.

### About the Programme

The Reliability Centred Maintenance Masterclass is a 15-day improvement programme combining the principals of RCM with Lean Manufacturing practices. The programme is highly successful at improving reliability and reducing waste by introducing an optimised maintenance and operating regime with a high level of operator involvement. It focuses on all reasons for underperformance therefore delivering much higher reliability. It brings sustainable benefits because you make the changes.

**For more information please call 0117 966 3516**

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## Our Services

### Consultancy - Lean Manufacturing

- Lean Masterclass
- Lean Diagnostic
- Lean Management Awareness Workshop
- Change-over Time Reduction (SMED)
- Lean Focused Maintenance
- Workplace Organisation (5C)
- Value Stream Mapping
- Root Cause Analysis Workshop (RCA)
- Performance Measurement

### Consultancy - World Class Maintenance

- Reliability Centred Maintenance (RCM)
- Maintenance Auditing (The EMS Audit)
- Lean Focused Maintenance (LFM)
- Maintenance Planning Masterclass
- Root Cause Analysis Workshop (RCA)
- Critical Spares Analysis Workshop (CSA)
- Inventory Management Masterclass
- Conducting Maintenance Audits
- Maintenance Best Practice

### Training Courses - Lean Manufacturing

- Value Stream Mapping - 3 Days
- Lean Practitioner's Workshop - 5 Days

### Training Courses - World Class Maintenance

- Reliability Centred Maintenance (RCM) - 3 Days
- Reliability Centred Maintenance Facilitation Skills (RCMF)- 3 Days
- Root Cause Analysis (RCA) - 2 Days
- Critical Spares Analysis (CSA) - 2 Days
- Reliability by Design (RByD) - 2 Days

**For more information please contact us: 0117 966 3516**  
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## RCM Masterclass Programme

